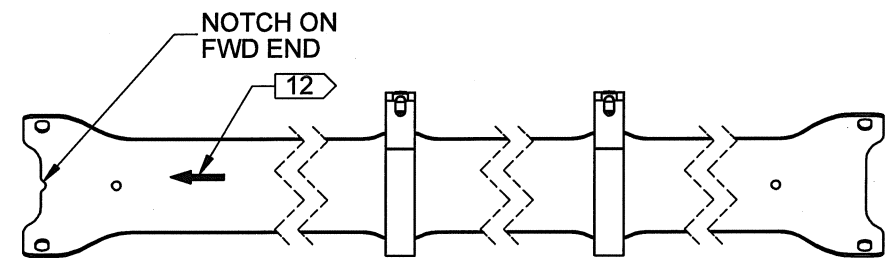
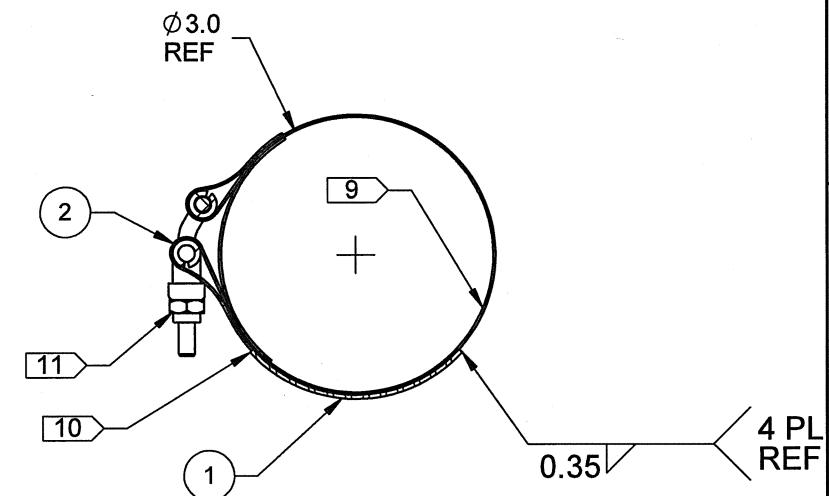


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5632-041	CENTER WEARPLATE, LH
1	1	D5632-1	WEARPLATE
2	2	D5641-1	CLAMP



VIEW LOOKING FROM TOP



SECTION B-B  
2 PL

RELEASED

2019 JAN 10

ECN 18-876

A	NEW ISSUE	RF	18.10.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5632	SHEET 1 OF 4
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	18.10.18	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

APPROVED

A

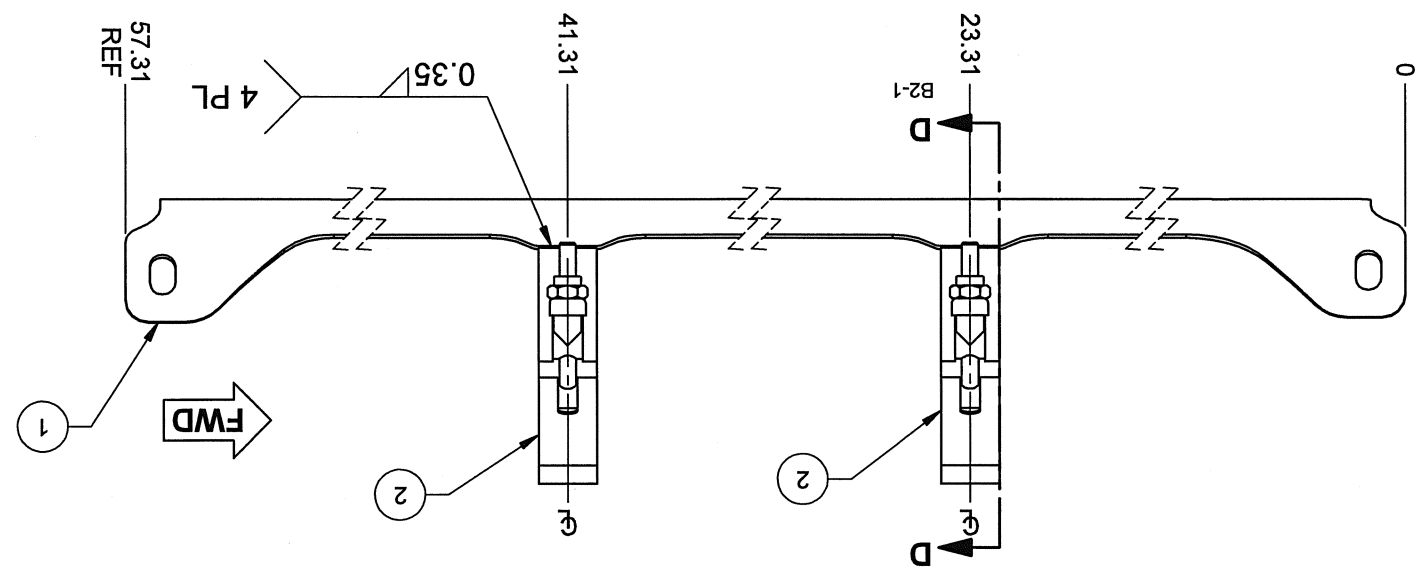
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
  - 7) WEIGHT: 2.08 lbs
  - 8) WELD PER QSI 004. WELD FLUSH WITH CLAMP SURFACE
  - 9) COAT ENTIRE INTERNAL (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9
  - 10) INDEX D5641-1 CLAMP TABS WITH WEARPLATE AT THIS LOCATIONS
  - 11) APPLY A THIN LAYER OF ANTI-SEIZE TO THE CLAMP BOLT THREADS PRIOR TO INSTALLING NUTS. INSTALL NUTS HAND TIGHT
  - 12) IN LOCATION SHOWN, INDICATE FWD DIRECTION USING WHITE PAINT MARKER

D5632-041 CENTER WEARPLATE, LH

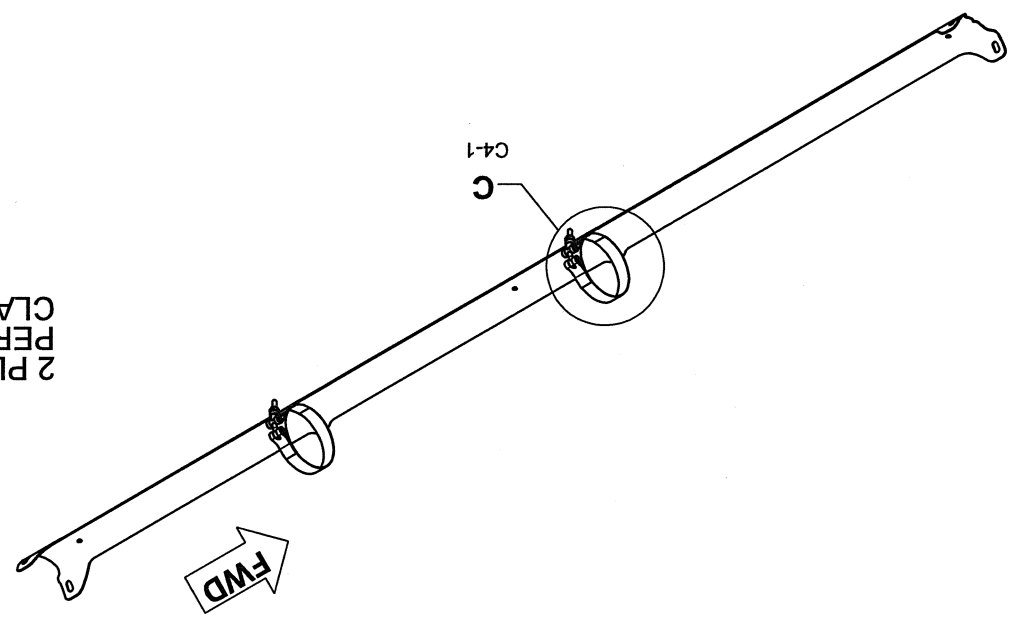
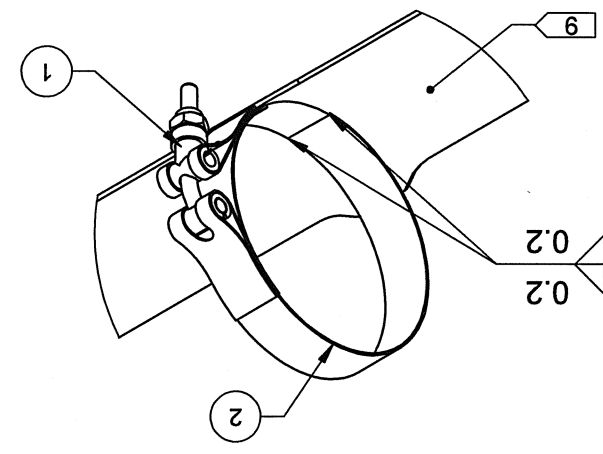
UNDER REVIEW  
ECR: HB ECN20-42

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
  - 7) WEIGHT: 2.08 lbs
  - 8) WELD PER QSI 004
  - 9) COAT ENTIRE INTERNAL (CONCAVE) SURFACE WITH TEXTURED COATING 0.02 - 0.04 THICK PER DART QSI 005 4.9
  - 10) INDEX D5641-1 CLAMPS TAB WITH WEARPLATE AT THIS LOCATIONS
  - 11) APPLY A THIN LAYER OF ANTI-SEIZE TO THE CLAMP BOLT THREADS PRIOR TO INSTALLING NUTS.
  - 12) IN LOCATION SHOWN, INDICATE FWD DIRECTION USING WHITE PAINT MARKER

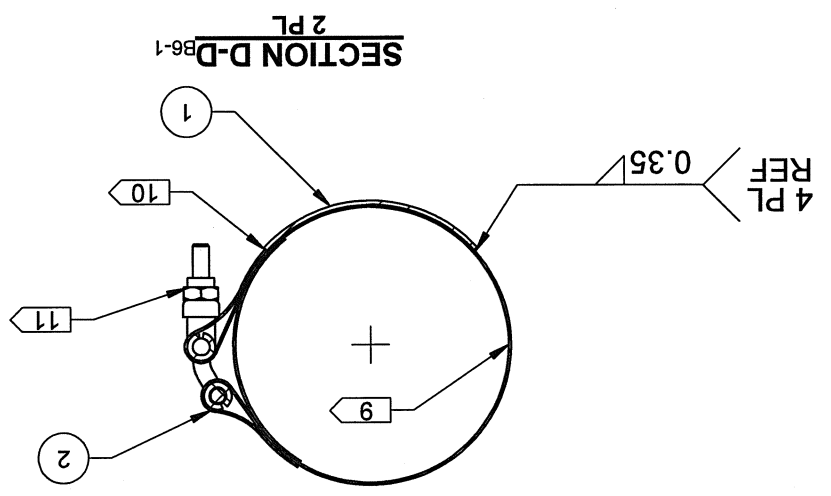
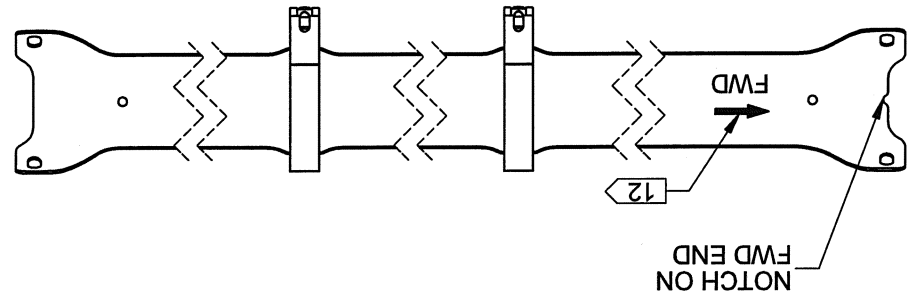
D5632-042 CENTER WEARPLATE, RH



DETAIL C



VIEW LOOKING FROM TOP



ITEM	QTY	P/N	DESCRIPTION
2	2	D5641-1	CLAMP
1	1	D5632-1	WEARPLATE
	X	D5632-042	CENTER WEARPLATE, RH

APPROVED

DESIGN	RF	<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div> <div>DRAWING NO. D5632</div> <div>SHEET 2 OF 4</div> <div>REV. A</div> <div>TITLE WEARPLATE</div> <div>SCALE NTS</div>	VS	CHECKED	WK	DD	VS	DS	DATE
DRAWN	VS		MFG. APPR.	DD	VS	DE APPR.	18.10.18		
COPYRIGHT © 2018 BY DART AEROSPACE LTD									
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.									

RELEASED  
2019 JAN 10  
ECN 18-070

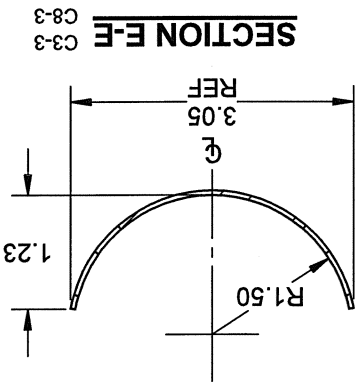
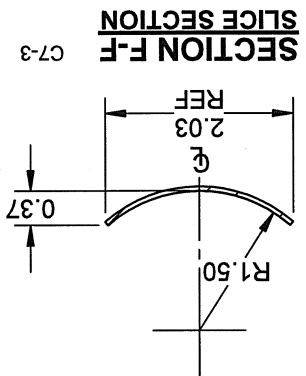
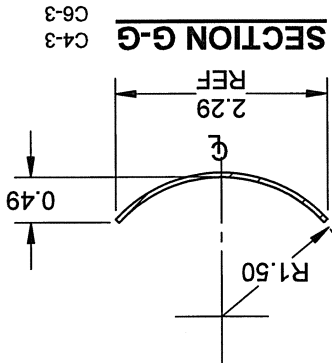
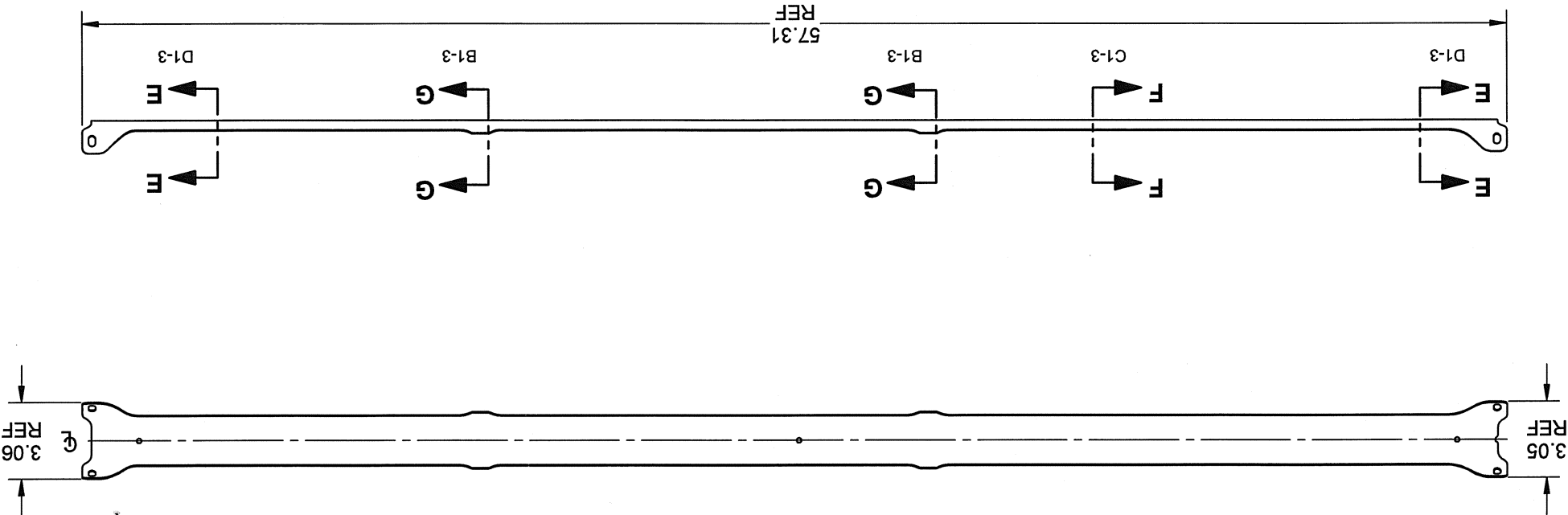
UNDER REVIEW  
ECR: HB ECN20-42

- NOTES:
- 1) MATERIAL: MAKE FROM D5632-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 1.87 lbs

APPROVED

DESIGN	RF	DRAWN	VS	CHECKED	WK	MFG. APPR.	DD	APPROVED	VS	DE APPR.	DS	DATE	18.10.18
DART AEROSPACE LTD												WEARPLATE	
DRAWING NO. D5632												TITLE	
REV. A												SCALE	
SHEET 3 OF 4												NTS	
HAWKESBURY, ONTARIO, CANADA												DART AEROSPACE LTD	

D5632-1 WEARPLATE



UNDER REVIEW  
ECR: HB ECN20-42

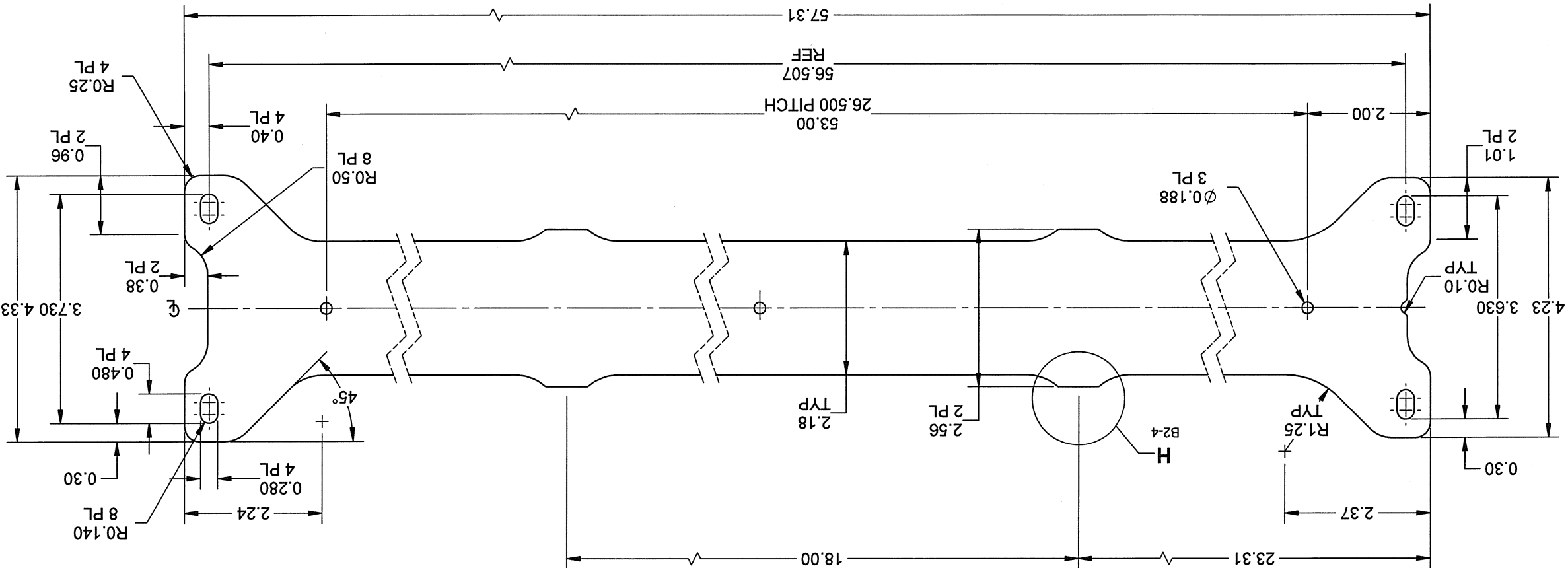
RELEASED  
2019 JAN 10  
ECN 18-679

NOTES:  
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 18 GAUGE (0.050 THK)  
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA 240  
REF DART SPEC M304S18GA  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 1.87 lbs  
8) SYMMETRY: ABOUT CENTERLINE

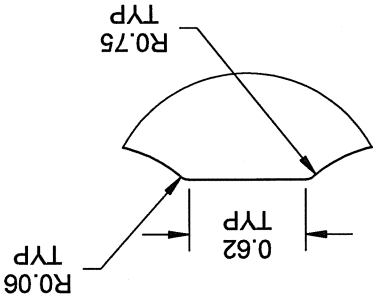
APPROVED

DESIGN	RF	DRAWN	VS	CHECKED	WK	MFG. APPR.	DD	APPROVED	VS	DE APPR.	DS	DATE	18.10.18
DART AEROSPACE LTD												DRAWING NO. D5632	
HAWKESBURY, ONTARIO, CANADA												REV. A	
SHEET 4 OF 4												SCALE	
NTS												WEARPLATE	
COPYRIGHT © 2018 BY DART AEROSPACE LTD												THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D5632-1F FLAT PATTERN



DETAIL H  
D7-4



UNDER REVIEW  
ECR: HB ECN20-42